

Job Set #42



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D3639-2**Job Sheet 174428****Part No:** D3639-2**Job Qty:** 4 ea**Part Name:** Doubler**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 3/15/18**Job Tracking No:****Due Date:** 3/30/18**Created By:** Michelle Gagnon-Donovan**Type:** SOLD**Description:**

Note: DWG REV A IPP Rev:A New Issue 07-07-20 JLM Verified By:EC IPP Rev:B remove c'sink DD 10.04.13
verified by:EC

Ship Via:**Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/29/18	0.00	0.00	Start Up Waterjet		SC 18/03/23
100	Waterjet	4 pcs		3/29/18	0.00	0.31	Waterjet1		SC 18/03/23
110	QC	4 pcs		3/29/18	0.00	0.00	QC2 Waterjet-2		SC 18/03/23
120	QC	4 pcs		3/29/18	0.00	0.00	QC8-3		38
140	Brake NC	4 pcs		3/29/18	0.09	0.09	Brake NC 1		9-88 SB
150	QC	4 pcs		3/29/18	0.00	0.00	QC5		23 SB
160	HandFinish	4 pcs		3/30/18	0.00	0.26	HandFinish1		SA 18-04-03
170	QC	4 pcs		3/30/18	0.00	0.00	QC7-2		38
175	QC	4 pcs		3/30/18	0.00	0.00	QC5		9-88
180	Packaging	4 pcs		3/30/18	0.00	0.00	Packaging3-1		APR 0 5 2018
190	QC21-SA	4 Ea		3/30/18	0.00	0.00	QC21		DAS 21 APR 0 5 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.9560 sf (.239 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	112	0

M137626

Part Specifications

Specifications could not be found.

Plex 3/15/18 10:49 AM Dart.Gagnon.Michelle



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Container No: S054158



Part: D3639-2

Job No: 174428

Serial No/Batch: S054158

Revision:

Inspector:

Date: 03/23/18

DART AEROSPACE LTD		Work Order: 174428
Description: Doubler		Part Number: D3639-2
Inspection Dwg: D3639	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.625	+0.008/-0.001	Ø0.625	1		VDC-01	
Ø0.191	+0.005/-0.001	Ø0.191	1			
Ø0.098	+0.004/-0.001	Ø0.098	1			
0.69	+/-0.030	0.692	1			
1.59	+/-0.030	1.593	1			
2.49	+/-0.030	2.495	1			
3.39	+/-0.030	3.396	1			
3.990	+/-0.010	3.992	1			
4.990	+/-0.010	4.991	1			
5.19	+/-0.030	5.20	1			
6.99	+/-0.030	6.997	1			
8.64	+/-0.030	8.634	1			
0.45	+/-0.030	0.450	1			
0.710	+/-0.010	0.712	1			
2.000	+/-0.010	2.001	1			
2.75	+/-0.030	2.754	1			
3.55	+/-0.030	3.55	1			
4.00	+/-0.030	4.005	1			
2.000	+/-0.010	2.002	1			
2.590	+/-0.010	2.591	1			

Measured by: SC	Audited by: DAS 38	Prototype Approval:	N/A
Date: 18/03/23	Date: MAR 27 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	